



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DALL-150-E-B-A-1
Job Sheet 195354



Part No: DALL-150-E-B-A-1

Job Qty: 1 pcs

Part Name: Dart Long Line, 150 ft, 7300lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/17/19

Job Tracking No:

Due Date: 5/20/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DALL-#### REV.D IPP REV:A 19.05.17 NEW ISSUE DD VERF:JFS

Ship Via:

Rec. C.
acceptable @ Rec C as per ECN 19-720

DAS
9
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs	5/20/19		0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	1 pcs	5/20/19		0.00	0.00	Packaging 2 - 1 - B4B		DP MAY 17 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S182295



Part: DALL-150-E-B-A-1

Job No: 195354

Serial No/Batch: S182295

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 05/17/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 6	1 pcs	5/20/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	MAY 21 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
140 Packaging 3-1 - Stock - B4B	1 pcs	5/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	1 pcs	5/20/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 MAY 21 2019

Part Op 110 - -Issue P/O to Tulmar; P/O 043004 -Manufacture DALL-150-E-B-A-1 as per DWG DALL-### -
 Descriptions: Certificate of Conformity is required

- 120 - (Receive & Inspect for Damage & Mat'l Certs)
 130 - (QC6- All purchased or subcontracted products) Identify using green tag.
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

FG236-Floor

x1 

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DALL-150-E-B-A-1P	Dart Long Line, 150 ft, 7300lbs Capacity without Pear Shaped Lifting Ring, 1 Ea (1 ea) 110-3 Conductor 14 GA	1	110-Purchasing	S182294

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	DALL-150-E-B-A-1P	1	0	0

Part Specifications

Specifications could not be found.

Plex 5/17/19 11:52 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043004



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO043004
PO Date: 3/27/19
Due Date: 5/20/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	↑	DALL-150-E-B-A-1P			Dart Long Line, 150 ft, 7300lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C	Firmed XI	-	5/20/19 MAY 17 2019	1 Ea	0 Ea	1 Ea	\$3,320.00/Ea PP	\$3,320.00 DAS 68 9-89
Grand Total:													\$3,320.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 3/27/19 2:45 PM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

66458 1

Ship Date

5/15/2019

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

COPY

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
37028	3/27/2019	CDART100	H	Vicky Eve Lovvorn
PO number	Ship via	Shipping Terms		
043004	Pick-Up	FOB ORIGIN		
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

87402-002

Long Line, 150ft, 5/8" Rope

1.00 EA

1.00

Drawing No: DALL-150-E-B-A-1

DWG Rev: C

SF = 47558

Lot no.: BATCH0000000001

1.00

RECEIVED
MAY 17 2019
DART AEROSPACE LTD.

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Sramble

Date:

MAY 15 2019

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.05.7	Job No.:	RB18-EXTERNAL LOAD	ADR Yes/No:	N	ADR Date:		ECN #:	19- 720
Product No.:	DALL-####	Created By:	MBB	Approved By:					
Product Name:	DART Long Line	Checked By:	KPT						

Reason for Change:

Added new Long Line configuration, life limits and entry in service date

Documents Released:

DALL-#### REV. D
CMM-T-0001 REV. B

*Previous parts satisfactory (DALL Rev. C),
must ship with CMM Rev. B 19/5/14*

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD	CMM WILL BEHOLD @ PM WORKSHOP	19.05.13
12	Update Product Specification Files (Bluefiles)	Y	MD		19.05.13
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		19.05.13
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD	DALL#'s will be added AIR	19.05.13
17	Update / Verify Authorized Release Certificate Database	Y	MD		19.05.13
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	Y	MD	SEND COPY TO TULMAR	19.05.13
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

UPDATE PAPER WORK TO ALL DALL-#### IN STOCK (CMM-T-0001 REV. B MUST REPLACE CMM-T-0001 REV. A / O&SLP REV. 8 SUPPLIED WITH TRANSPORT BAG) PROTECTIVE JACKETS (BLUE AND ORANGES) ARE SATISFACTORY PER DALL-#### REV. C
LONG LINES IDENTIFICATION MUST COMPLY PER DALL-#### REV. D

RELEASE DALL-#### REV. D AND CMM-T-0001 REV. B DRAWINGS
PLACE DALL-#### REV. C AND CMM-T-0001 REV. A IN SUPERCEED FOLDER

ECN Verified & Complete: _____ Date: _____